



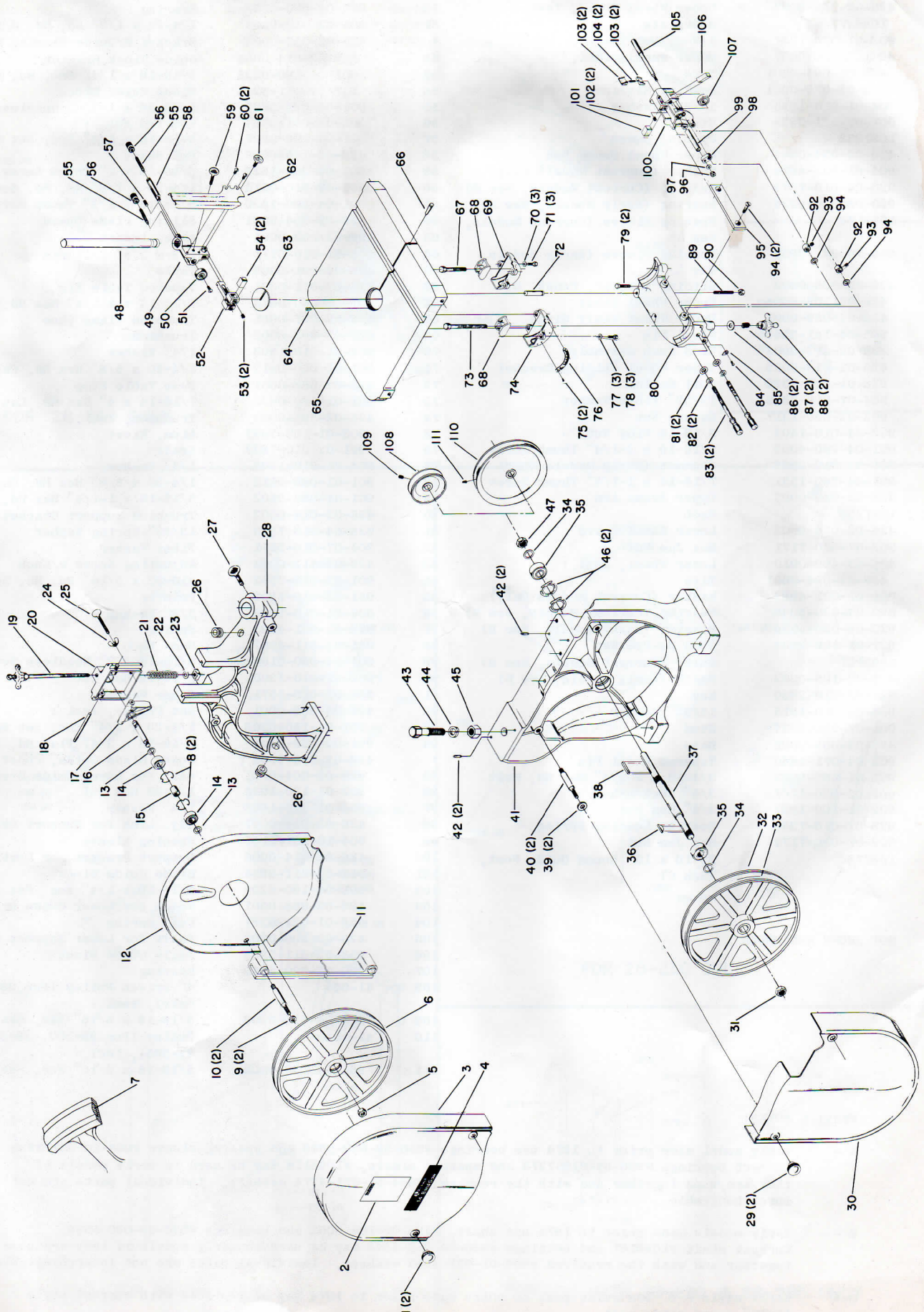
Rockwell
International

28-200, 28-230, 28-240
28-285, 28-290
14" WOOD CUTTING BAND SAWS

BS-2B

426-02-651-0006

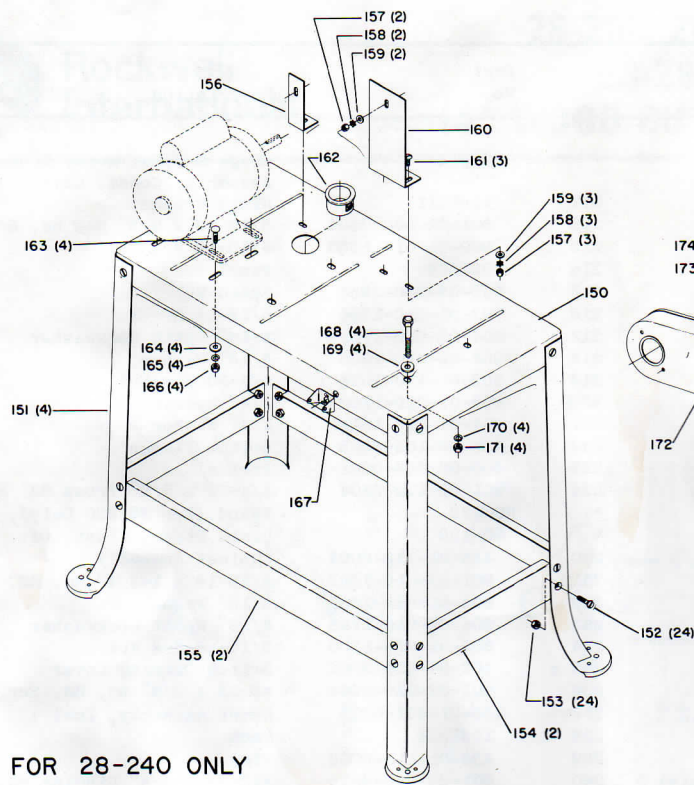
Revised 10-15-80



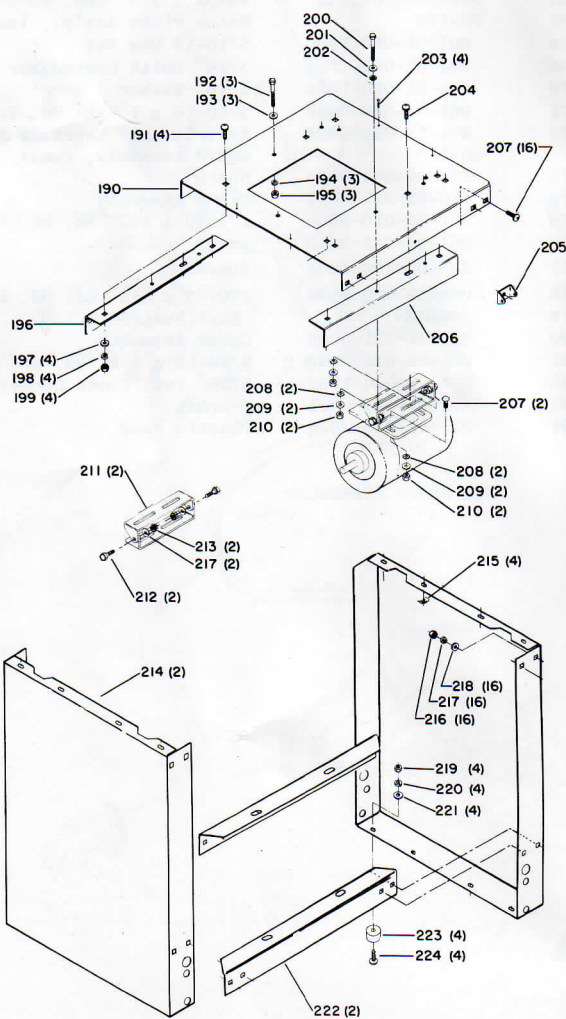
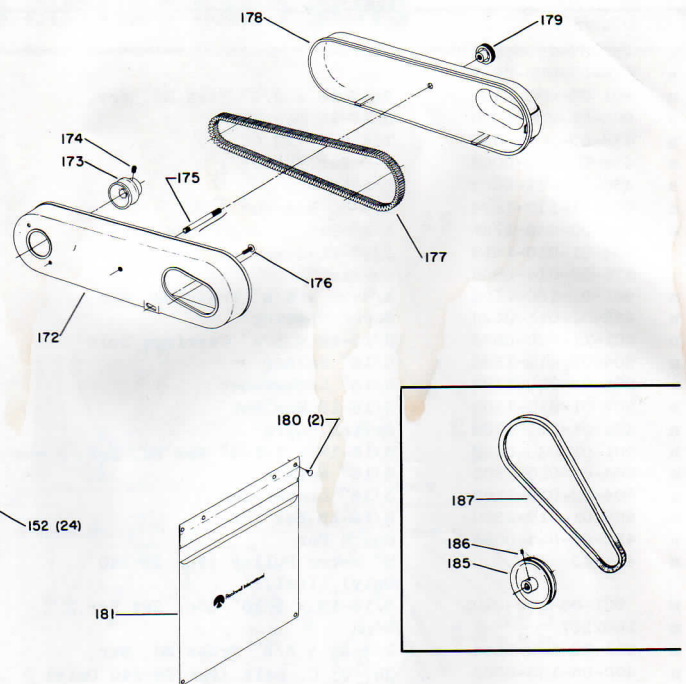
Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	1087256	Knob	*	426-02-355-0002	Upper Blade Guide, Cost. of:
2	426-01-754-0002	Warning Label	49	426-02-089-0002	Bracket
3	426-02-354-0005	Upper Wheel Guard, Incl.:	50	920-08-020-5352	Bearing
4 n	1088277	Nameplate	51	901-02-010-0509	1/4-20 x 1/2" Rd. Hd. Screw
5	902-01-020-1227	1/2-20 Hex Jam Nut	*	426-02-355-0003	Bracket w/Guide Blocks, Const. Of:
6	426-03-400-0007	Upper Wheel, Incl.:	52	426-02-014-0004	Guide Block Bracket
7	426-02-094-0001	Tire	53	901-04-190-0225	5/16-18 x 1/4" Soc. Hd. Set Screw
8	426-02-079-0001	Bearing Retainer	54	952-02-011-3254	Blade Guide Block
9	904-01-010-1615	13/32" Washer	55	901-04-081-3629	5/16-24 x 1-3/4" Headless Set Scr.
10	901-07-251-3225	Stud	56	902-08-041-3064	Knurled Nut
11	1087232	Cyclac Guard	57	901-04-190-0207	5/16-18 x 1/2" Soc. Set Screw
12	426-02-054-0004	Upper Wheel Guard Pan	58	426-02-106-0009	Hex Shaft
13	904-01-031-4974	Washer (Current Models Only)	59	901-04-260-1528	5/16-18 x 1" Thumb Screw
14	920-04-010-7273	Bearing (Current Models, See A)	60	901-02-010-0514	1/4-20 x 3/8" Rd. Hd. Screw
14	920-08-020-5336	Bearing (Early Models, See A)	61	901-04-260-1520	5/16-18 x 1/2" Thumb Screw
15	1088176	Spacing Sleeve (Current Models, See A)	62	426-02-054-0001	Sliding Blade Guard
15	904-10-031-3835	Spacing Sleeve (Early Models, See A)	63	426-02-063-0001	Alum. Insert
*	426-02-359-0002	Sliding Bracket, Const. Of:	64	905-01-010-6711	1/8 x 3/8" Roll Pin
16	426-02-106-0004	Upper Wheel Shaft	65	426-02-091-0002	Table
17	426-02-059-0001	Upper Wheel Shaft Hinge	66	426-02-071-0001	Tapered Table Pin
18	905-04-141-3146	Steel Pin	67	901-01-060-0625	7/16-14 x 2-1/4" Hex Hd. Cap Scr.
19	426-02-412-0002	Hand Knob Assembly	68	426-02-027-0001	Trunnion Clamp Shoe
20	426-02-014-0003	Upper Wheel Sliding Bracket	69	426-02-095-0002	Trunnion
21	928-01-041-3386	Coil Spring	70	904-01-010-1603	1/4" Washer
22	904-07-010-5572	13/32" Fiber Washer	71	901-01-060-0612	1/4-20 x 5/8" Hex Hd. Cap Scr.
23	902-02-050-1317	Square Nut	72	426-02-088-0001	Base Table Stop
24	902-04-010-1403	5/16-18 Wing Nut	73	901-01-060-0631	7/16-14 x 4" Hex Hd. Cap Scr.
25	901-04-260-4005	5/16-18 x 2-1/4" Thumb Screw	74	426-02-395-0002	Trunnion, Incl.:
26	961-03-010-2858	Grommet (Early Models Only)	75	903-01-102-2693	Alum. Rivet
27	901-04-260-1531	7/16-14 x 1-1/4" Thumb Screw	76	951-02-010-7832	Scale
28	426-02-089-0005	Upper Frame Arm	77	904-01-010-1603	1/4" Washer
29	1087256	Knob	78	901-01-060-0612	1/4-20 x 5/8" Hex Hd. Cap Scr.
30	426-02-054-0002	Lower Wheel Guard	79	901-01-060-0602	5/16-18 x 1-1/4" Hex Hd. Cap Scr.
31	902-07-030-7171	Hex Jam Nut	80	426-02-014-0002	Trunnion Support Bracket
32	426-03-400-0010	Lower Wheel, Incl.:	81	928-04-010-7383	13/32" Spring Washer
33	426-02-094-0001	Tire	82	904-07-010-5571	Fiber Washer
34	904-01-031-4982	Washer (Current Models Only)	83	426-02-412-0004	Adjusting Screw w/Knob
35	920-04-020-5348	Bearing (Current Models, See B)	84	901-02-010-7562	#10-32 x 5/16" Rd. Hd. Screw
35	920-08-020-5338	Bearing (Early Models, See B)	85	951-02-010-7802	Pointer
36	927-01-100-2603	#705 Hi-Pro Key	86	904-01-010-1606	3/8" Washer
37	1088167	Shaft (Current Models, See B)	87	928-01-021-4125	Spring
37	426-02-106-0002	Shaft (Early Models, See B)	88	931-03-011-4097	Hand Knob
38	927-03-010-2650	Key	89	901-04-080-0105	5/16-18 x 2" Headless Set Screw
39	904-01-010-1615	13/32" Washer	90	902-01-010-1300	5/16-18 Hex Nut
40	901-07-251-3225	Stud	91	904-07-010-5571	Fiber Washer
41	426-02-005-0001	Base	92	426-03-388-0001	Set Collar, Incl.:
42	905-04-071-4460	Tapered Dowel Pin	93	901-04-150-0208	1/4-20 x 1/4" Soc. Set Scr.
43	901-01-060-9062	3/4-10 x 2-3/4" Hex Hd. Bolt	94	901-02-030-0408	5/16-18 x 3/4" Flat Hd. Scr.
44	904-02-020-1707	3/4" Lockwasher	*	426-02-355-0004	Lower Blade Guide, Const. Of:
45	902-01-100-1027	3/4" Hex Nut	95	426-02-004-0001	Rail For Lower Guide Bracket
46	928-07-010-7353	Bearing Loading Spring	96	902-01-120-1034	1/4-20 Hex Nut
47	902-07-030-7171	Hex Jam Nut	97	904-01-010-1603	1/4" Washer
48	1087780	15/16 x 10" Round Guide Post, (See C)	98	426-02-014-0007	Adj. Link For Support Bracket
			99	904-10-101-3166	Spacing Sleeve
			100	426-02-014-0006	Support Bracket For Lower Guide
			101	952-02-011-3254	Blade Guide Block
			102	901-04-190-0225	5/16-18 x 1/4" Soc. Set Scr.
			103	426-02-098-0001	Wedge For Lower Guide Bracket
			104	928-01-021-3387	Coil Spring
			105	426-02-106-0005	Shaft For Lower Support Bearing
			106	952-02-011-3253	Angle Guide Block
			107	920-08-020-5352	Bearing
			108 n	41-064	4" Driven Pulley (For 28-240 Only), Incl.:
			109 n	901-04-150-0206	5/16-18 x 5/16" Soc. Set Scr.
			110	41-104	Pulley (For 28-200, 28-230 & 28-285), Incl.:
			111	901-04-150-0206	5/16-18 x 5/16" Soc. Set Scr.

SERVICE NOTES:

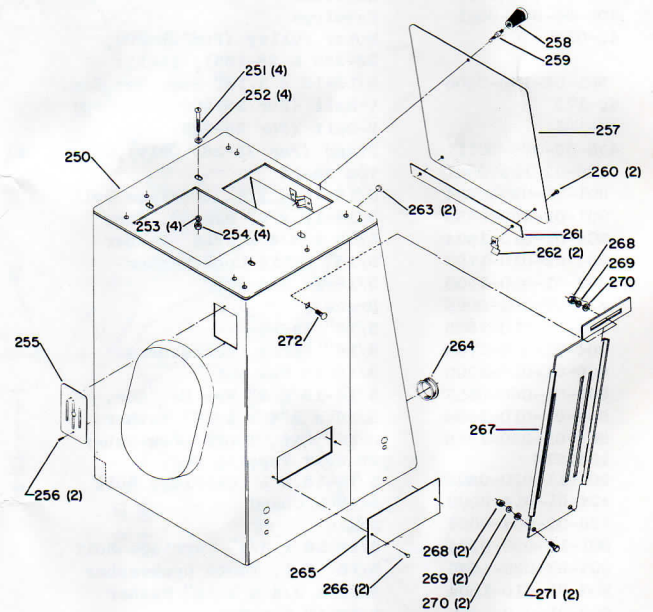
- A - Early model made prior to 1974 use bearings #920-08-020-5336 and spacing sleeve #904-10-031-3835. Current bearings #920-04-010-7273 and spacing sleeve, #1088176 may be used in early models if they are used together and with the required #904-01-031-4974 washers. Individual parts are not interchangeable. inter
- B - Early models made prior to 1974 use shaft, #426-02-106-0002 and bearings #920-08-020-5338. Current shaft #1088167 and bearings #920-04-020-5348 may be used in early models if they are used together and with the required #904-01-031-4982 washers. Individual parts are not interchangeable.
- C - Early style 7/8" hex guide post on units made prior to 1974 may be replaced with current style 15/16" round guide post.



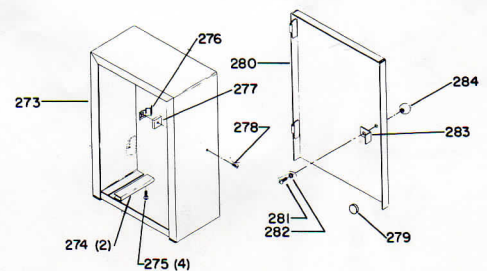
FOR 28-240 ONLY



FOR 28-285 ONLY



FOR 28-230 ONLY



FOR USE WITH 28-230 & 28-285 ONLY

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
150 n	436-02-115-0097	Shelf	*	50-512	Hinge Bracket Motor Mounting
151 n	436-02-066-0011	Leg			Assembly, Const. Of:
152 n	901-02-030-0408	5/16-18 x 3/4" Flat Hd. Scr.	211	1087211	Hinge Bracket
153 n	902-01-020-1300	5/16-18 Hex Nut	212	901-01-060-0606	5/16-18 x 5/8" Hex Hd. Scr.
154 n	436-02-103-0009	Tie Bar (13.62")	213	902-01-010-1300	5/16-18 Hex Nut
155 n	436-02-103-0008	Tie Bar (25.38")	214	1087508	Panel
156 n	436-02-014-0003	Bracket	215	902-03-000-2954	Speed Nut
157 n	902-01-120-1034	1/4-20 Hex Nut	216	902-01-010-1300	5/16-18 Hex Nut
158 n	904-03-030-1757	1/4" Ext. Tooth Lockwasher	217	904-02-010-1703	5/16" Split Lockwasher
159 n	904-01-010-1614	1/4" Flat Washer	218	904-01-010-1605	5/16" Washer
160 n	436-02-014-0004	Bracket	219	902-01-120-1034	1/4-20 Hex Nut
161 n	901-02-120-7504	1/4-20 x 5/8" Truss Hd. Scr.	220	904-02-020-1702	1/4" Lockwasher
162 n	438-01-011-0020	Heyco Bushing	221	904-01-010-1614	1/4" Washer
163 n	901-11-020-0834	5/16-18 x 3/4" Carriage Bolt	222	426-02-103-0002	Bottom Flange
164 n	904-01-010-1605	5/16" Washer	223	400-06-048-0001	Foot
165 n	904-02-010-1703	5/16" Lockwasher	224	901-02-120-7504	1/4-20 x 5/8" Truss Hd. Scr.
166 n	902-01-010-1300	5/16-18 Hex Nut	*	50-122	Stand (For 28-230 Only), Const. Of:
167 n	424-01-014-0002	Switch Guard	*	50-139	Basic Stand, Const. Of:
168 n	901-01-060-0602	5/16-18 x 1-1/4" Hex Hd. Scr.	250	436-01-318-0004	Cabinet Assembly
169 n	904-01-010-1605	5/16" Washer	251	901-02-010-7562	5/16-18 x 1-3/4" Rd. Hd. Scr.
170 n	904-02-010-1703	5/16" Lockwasher	252	904-01-010-1605	5/16" Washer
171 n	902-01-010-1300	5/16-18 Hex Nut	253	904-02-010-1703	5/16" Split Lockwasher
172 n	430-02-054-0004	Guard Pan	254	902-01-010-1300	5/16-18 Hex Nut
173 n	41-003	2" Motor Pulley (For 28-240 Only), Incl.:	255 n	402-04-031-5002	Switch Opening Cover
		5/16-18 x 5/16" Soc. Set Scr.	256	901-02-010-0564	#6-32 x 3/8" Rd. Hd. Scr.
174 n	901-04-190-0201	Stud	257	436-01-331-0005	Cover Assembly, Incl.:
175 n	1087267	Stud	258	1087524	Knob
176 n	901-02-120-7504	1/4-20 x 5/8" Truss Hd. Scr.	259	436-01-111-0002	Stud
177 n	400-06-133-0003	36" O. C. Belt (For 28-240 Only)	260	901-02-010-0525	#10-24 x 3/8" Binding Hd. Scr.
178 n	430-02-054-0005	Guard	261	436-01-088-0002	Stop
179 n	1087256	Knob	262	961-04-041-3410	Latch
180	400-06-079-0001	Retainer	263	1086889	Bumper
181	400-06-603-0001	Envelope	264	438-01-011-0020	Insulator
185	41-033	Motor Pulley (For 28-200, 28-230 & 28-285), Incl.:	265 n	438-01-021-0147	Cover
		5/16-18 x 5/16" Soc. Set Scr.	266	901-05-430-3025	#8-32 x 5/8" Thd. Forming Scr.
186	901-04-150-0206	V-Belt (For 28-200 & 28-230)	267	50-136	Motor Plate Ass'y., Incl.:
187	49-173	V-Belt (For 28-285)	268	902-01-010-1300	5/16-18 Hex Nut
187	49-104	Stand (For 28-285 Only), Const. Of:	269	904-02-010-1703	5/16" Split Lockwasher
*	436-06-389-0011	Top Shelf	270	904-01-010-1605	5/16" Washer
190	426-02-115-0001	5/16-18 x 3/4" Carriage Bolt	271	901-01-060-0649	5/16-18 x 1" Hex Hd. Scr.
191	901-11-020-0834	5/16-18 x 2" Hex Hd. Scr.	272	901-11-020-0808	5/16-18 x 1" Carriage Bolt
192	901-01-060-0635	5/16 x 3/4 x 1/16" Washer	*	50-135	Guard Assembly, Const. Of:
193	904-01-010-1604	5/16" Split Lock Washer	273	436-02-354-0003	Guard
194	904-02-010-1703	5/16-18 Hex Nut	274	436-01-327-0003	Clamp Assembly
195	902-01-010-1300	Brace	275	901-02-010-0509	1/4-20 x 1/2" Rd. Hd. Scr.
196	426-02-004-0006	5/16" Washer	276	961-04-041-3410	Latch
197	904-01-010-1605	5/16" Split Lockwasher	277	436-01-104-0001	Spacer
198	904-02-010-1703	5/16-18 Hex Nut	278	901-02-010-0525	#10-24 x 1/2" Rd. Hd. Scr.
199	902-01-010-1300	5/16-18 x 2" Hex Hd. Scr.	279	1086889	Vinyl Bumper
200	901-01-060-0635	5/16 x 3/4 x 1/16" Washer	280	436-01-331-0006	Cover Assembly
201	904-01-010-1604	5/16" Ext. Tooth Lockwasher	281	901-02-010-0506	5/16-18 x 5/8" Rd. Hd. Scr.
202	904-03-030-1656	#8 Self Tapping Scr.	282	904-03-020-1750	5/16" Int. Tooth Lockwasher
203	1087576	5/16-18 x 1" Carriage Bolt	283	436-01-014-0001	Bracket
204	901-11-020-0808	Switch Guard	284	931-01-020-3606	Plastic Knob
205	424-01-014-0002	Brace			
206	426-02-004-0007	5/16-18 x 3/4" Carriage Bolt	*	NOT SHOWN ASSEMBLED	
207	901-11-020-0834	5/16" Ext. Tooth Lockwasher			
208	904-03-030-1656	5/16 x 3/4 x 1/16" Washer			
209	904-01-010-1604	5/16-18 Hex Nut			
210	902-01-010-1300				